

EPOXY SUPER GLUE

Versatile epoxy cement particularly suitable for cementing non-porous materials. Cures at room temperature. Bond strength of over 3,000 psi. Will not shrink through curing. Resistant to water, solvents, heat, cold and fungus. Excellent dielectric properties.

FEATURES:

- POT Life = 1 Hour
- Cure is normally achieved at Room Temperature
- Mass = 100 grams
- Temperature Range = (-40 to 300) F
- Tensile Strength Lap Shear (Al/Al) = 3,200 psi
- T-Peel Strength = 8 - 10 pli
- Hardness (Method) = 80 (Shore-D) _ Semi-Rigid
- Linear Coefficient of Thermal Expansion = $[x 10(6)]/C$
- Viscosity = Part A 12 kcps, Part B 18 kcps, Mixed 15 kcps
- Specific Gravity = Part A 1.17, Part B 0.98, Mixed 1.10
- Color = Clear/Amber
- 12 Month Shelf Life (Un-opened) from D.o.M.

An elevated temperature cure schedule can be used to reach final properties quickly.

2 Hours at 140 F to 20 minutes at 225 F is sufficient to fully cure this product in most applications

**Product Availability:**

PART No.	DESCRIPTION	SIZE
10-100	Epoxy Super Glue (2-part)	3/4 oz. Tubes

PART No: **10-100**

UPC: 010151130952

HTS: 8536.50.9065

CoO: USA

Instructions:

1. Bring both components to room temperature prior to mixing. Mix thoroughly.
2. Allow to cure undisturbed until product is fully gelled or tack-free to the touch.
3. Clean up uncured resin with suitable organic solvent such as MEK, Acetone or a Chlorinated solvent.

115A : 100B by Weight or 1A : 1B by Volume